

mwwatermark.com 616.399.8850 4660 136th Ave Holland, MI 49424

M.W. WATERMARK

SPC-80

# M.W. WATERMARK SPC-80 SLANT PLATE CLARIFIER SPECIFICATION

## **DESCRIPTION**

Model: SPC-80 Incline Plate Clarifier

Nominal Capacity: 80 GPM

### MATERIALS OF CONSTRUCTION

HRS 1/4" Plate Material surface blasted to near white Settling Plates - 1/4 Grey PVC

### COATING

#### Interior

- (1) One application of white polyamide epoxy
- (1) One application of black polyamide epoxy

#### Exterior

(1) One application of blue polyamide epoxy

## **DESIGN PARAMETERS**

Design Flow Maximum 80 GPM Flash Mix Tank Volume 79 gallons Flocculation Tank Volume 184.9 gallons Total Pre-treatment Volume 263.9 gallons **Effluent Piping Connection** 4" 150# Flange Solids Discharge Connection 4" 150# Flange Sludge Capacity 275 gallons Plate Area 345 ft<sub>2</sub> Projected Plate Area 189 ft<sub>2</sub> **Empty Shipping Weight** 4.700 lbs. **Full Operating Weight** 15,480 lbs. Liquid Volume 1,280 gallons Retention Time @ Maximum Flow Rate 16 minutes 0.46

Gallons / ft<sup>2</sup>

Physical Size

Design Solids Removal

**Underflow Solids** 





106.5" L x 72.5" W x 131.5"

H 95+% @ 200 PPM

influent 1 - 2% solids